



Offer 380772
BOBST SP 102-BMA from 1987
Die Cutter (Flatbed)



Offer Details

Offer Number :	380772
Brand :	BOBST
Model :	SP 102-BMA
Manufacturer :	BOBST
Condition :	Good
Year :	1987
Incoterm :	EX Works
Cylinders Condition :	
Under Power :	Yes
Still in production :	Yes
Test possible :	Yes
Complete and in working condition :	Yes
Availability :	
Counter :	
Machine number :	
Description :	<p>* overhauled in 2009<>FEEDER<>Universal non-stop feeder<>I line pile preparation<>Suction unit with multiple adjustments<>FEED TABLE<>4 Front lays, adjustable in pairs with front register control<>Pull guide (OS) Transport belts<>PLATEN<>Heated upper head with 16 independent heating zones<>Steel stamping supporting plate<>Thickness: 21.5 mm<>2 x Honeycomb chase (E-6) for 6,35 or 7 mm dies<>x Stamping plate, BM (E-62)<>Thickness: 2,3 mm<>Compensating plate, BM (E-52)<>Thickness: 3,0 mm<>Lateral guiding device for foil<>Motorized foil tensio shaft control with air cooling<>Automatic "on and off" pressure device of the platen<>Blower for stabilizing the sheet before stamping or converting<>Blower for releasing the foil after stamping<>Device for manual introduction of foil<>Lateral foil removal system, combined with rotating brushes, with speed modulation in function with foil advance<>Device for lengthwise slitting of foil<>Foil brea control system for 16 foils<>Removable foil supply module comprising<>3 x individual motor-driven advance regulating</p>

shafts<>2 x telescopic sliding rails for reel-holders<>2 x reel-holder axles<>2 x additional reel-holder used for off machine preparation<>3 x sets of 8 reel-holder levers with combinable 1" and 3" hubs, including:<>1 set for narrow reels, 1 set for mid-sized reels, 1 set for large reel<>15 narrow drive rollers, width 14 mm<>15 wide drive rollers, width 38 mm<>1 movable stand (OOS) for the installation or removal of the BMA device.<>DELIVERY<>Pile tray<>Adjustabl rear and side jogger. Manual non-stop rack<>Options added:<>Die cutting chase E-1<>Compensating plate E-3<>Micrometric adjusting plate E-55<>Set of thin cutting plates E-98 Compatible with SP 102 Evoline<>Technical data<>CONVERTIBLE STOCK<>Minimum paper range: 80 - 90 g/sqm<>Maximum cardboard range: 2000 g/sqm<>Maximum corrugated board thickness: 4 mm<>PILE HEIGHT<>Maximum height feeder(normal mode): 1820 mm<>Maximum height feeder(with pile preparation device): 1710 mm<>Maximum height Feeder(non-stop): 1660 mm<>Maximum height Feeder(with pile preparation device non-stop): 1550 mm<>Maximum height Delivery: 1460 mm<>Gripper margin: 9 - 17 mm<>Height of embossing dies: 6,35 / 7 mm<>Height of cutting rules: 23,8 mm<>PLATEN TEMPERATURE<>Adjustable temperature: 50 - 160 °C<>16 x adjustable temperature zones<>FOIL SUPPLY MODULE<>Maximum reel diameter: 250 mm<>Foil web width: 25- 1010 mm<>3 x advance shafts<>Maximum programmable advance: 720 mm

Technical details

Sheet size max	720x1020 mm
Sheet size min.	350x400 mm
Embossing size max.	680x1010 mm
Stamping size max.	680x1010 mm
Gripper margin	705x1020 mm
Platen pressure max.	250 t
Production speed	7.500 cycles/h. (foiling and embossing)
HS Code	84439959 HS Codes Classification of Other

PRICE: Upon request

Images

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